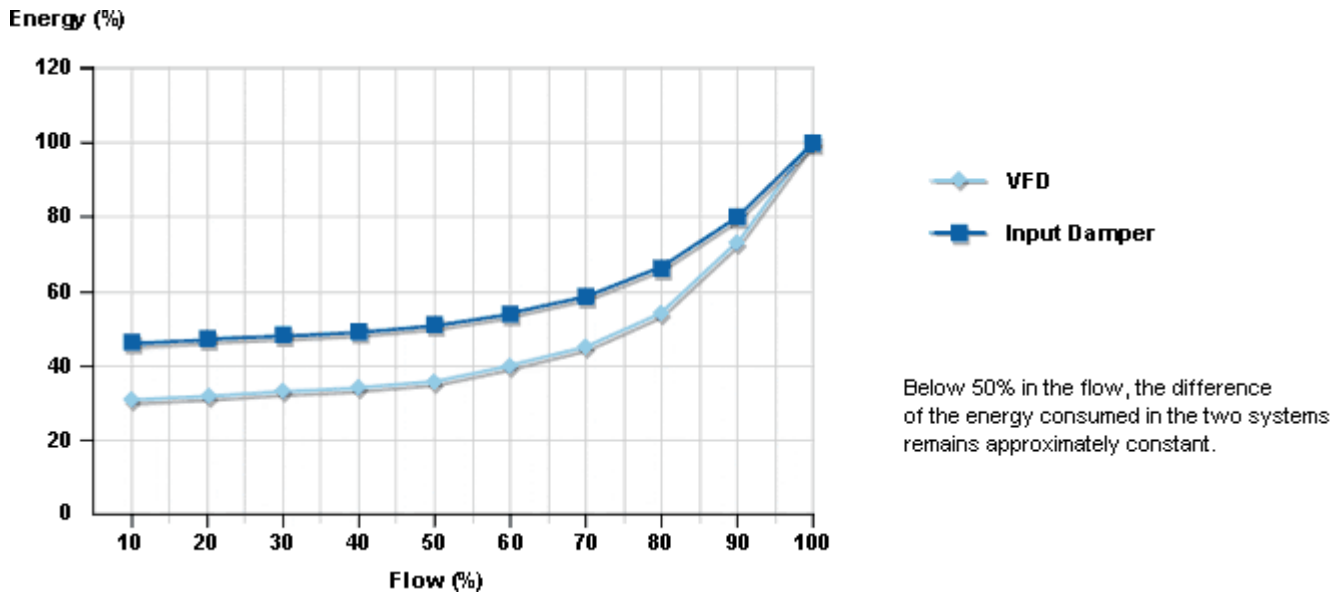




Clean Collect Filter

The energy saving calculation results from a comparison between conventional flow and pressure control with variable speed pumps or fans (i.e. with Variable Frequency Drives).

- Time of operation per day (in hours) **16HRS**
- Flow **70%**
- Application **Collection System**
- Motor Power **25**
- Efficiency (%) **91**
- Annual Operating Days **312**
- Energy cost per kWh (US\$) **.11**



Annual Savings (kWh) 14,930 Annual Savings (US\$) 1,642.33